

# **ACCRETIVE TECHNOLOGY**

Operation and maintenance manual for the iACS-S15. Intelligent Automatic Change Over Switch.

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#### INTRODUCTION

Congratulations on your purchase of S15. When contacting Accretive Technology about parts, services and support, you will need to supply the information of your product. Transcribe the information found on your product's nameplate label to the table below.

- Model number.
- Serial number.
- Date of purchase.
- Purchase location.

Preliminary Comments and Safety Precautions: This technical document is intended to cover most aspects associated with the installation, application, operation, and maintenance of the Intelligent Automatic Change over Switch S15. It is provided as a guide for authorized and qualified personnel only in the selection and application of the S15. Please refer to the specific WARNING and CAUTION, before proceeding. If further information is required by the purchaser regarding a particular installation, application, or maintenance activity, please contact an authorized Accretive technology sales representative, service engineer or the installation contractor.

Warranty and liability information: This product comes with 1 year warranty, during the course of this period if any mishap within this period, Accretive technology will take responsibility of it, but if by default internal component was tampered with, internal damage of the equipment or the company seal found broken, Accretive technology will not be liable for the damage and if need be for replacement of any component on the equipment it will attract the purchaser a maintenance fee charge.

SAFETY PRECAUTIONS: All safety codes, safety standards, and/or regulations must be strictly observed in the installation, operation, and maintenance of this device.

#### WARNING

The warnings and cautions included as part of the procedural steps in this document are for personnel safety and protection of equipment from damage. an example of a typical warning label heading is shown above to familiarize personnel with the style of presentation. this will help to ensure that personnel are alert to warnings, which appear throughout the document. in addition, warnings and cautions are all upper case and boldface.

#### **CAUSION:**

Completely read and understand the material presented in this document before attempting installation, operation, or application of the equipment. In addition, only qualified persons should be permitted to perform any work associated with this equipment. Any wiring instructions presented in this document must be followed precisely. Failure to do so could cause permanent equipment damage.

#### **BACKGROUND**

Automatic changeover switches are used to protect critical electrical loads against loss of power. The load's PHCN power source is backed up by a Generator power. The automatic changeover switch is connected to both the PHCN and Generator power sources and supplies the load/home with power from one of the two sources. In the event that power is lost from PHCN, the transfer switch transfers the load to the Generator power source. This transfer can be automatic or manual, depending upon the type of ACS equipment being used or if the ACS is operated in manual or automatic mode. Once PHCN power is restored, the load is automatically or manually transferred back to the PHCN power source, again depending upon the type of transfer equipment being used or the ACS operational mode. In automatic changeover switch (ACS) equipment, the switch's intelligence system initiates the transfer when the PHCN power falls below or rises above a preset voltage. When PHCN power is restored, the ATS automatically transfers back to the PHCN power source and initiates generator engine shutdown command.

The S15 has 2os of power source that can be connected.

- **PHCN** 1.
- 2. GENERATOR

Note: The PHCN power supply is priority 1 and generator is priority 2.

The S15 controller transfers power from one of the 2 source to the load/home according to priority.

An ATS consist of two basic elements:

- 1. Main contactors to connect and disconnect the load to and from the power sources.
- 2. Intelligence/supervisory circuits to constantly monitor the condition of the power sources and thus provide the intelligence necessary for the switch and related circuit operation.

This manual deals with the second basic element of the ACS, the required intelligence/supervisory circuits. Earlier ACSs were controlled by relay logic type or solid-state, single board controllers. In either case, the control panel consisted of several individually mounted and wired devices offering a limited amount of system flexibility, especially in the case of the relay logic design. The S15 Controller advances the application of intelligence, supervisory, and programming capabilities for equipment.

#### **Product Overview**

The S15 Controller is a comprehensive, multi-function, microprocessor-based ACS controller. It is a compact, self-contained, panel mounted device designed to replace traditional relay and solid-state logic panels.

Designed to meet the needs of markets worldwide, the S15 Controller Is a UL Recognized Component

- Meets IEC 1000-4-2, 1000-4-3, 1000-4-4, 1000-4-5, 1000-4-6, and 1000-4-11
- Meets CISPR 11, Class A
- Complies with FCC Part 15, Class A
- Meets African Standards Conformance.

The S15 provides an unmatched degree of programmed flexibility to address the needs of any system. It operates from all system voltages between 180 and 260 Vac, single-phase at 50 or 60 Hz. The S15 Controller monitors the condition of the voltage of the PHCN & Generator power sources. The S15 Controller provides the necessary intelligence to ensure that the switching operates properly through a series of programmed sensing and timing functions.

#### FEATURES OF THE STANDARD S15 CONTROLLER:

- Dual power source.
- Fully computerized controls and operations.
- Switch operation.
- Single control package for sensing/timing delays.
- Voltage surge immunity.

- Under voltage and over voltage protection.
- Manual generator automatic OFF.
- Generator operational time function.
- Automatic and Manual operation.
- On-board diagnostics and fault detection and indication.
- End-user desirable programming.
- Fully adjustable timers and control parameters.
- Optimum generator runtime and fuel economy.
- Store customer and factory established parameters in nonvolatile memory.

#### **GLOSSARY**

With respect to their use within this document and as they relate to ACS and controller operation, the following terminology is defined.

**AVAILABLE:** A source is defined as "available" when it is within it's under voltage/overvoltage (if applicable) set point ranges for the nominal voltage.

**CONNECTED:** Is defined as when the input is shorted by an external contactor or connection.

**FAILED OR FAILS:** A source is defined as "failed" when it is outside of the applicable voltage set point, ranges for the nominal voltage setting for a time exceeding the set seconds after the time delay expires for low voltage, power supply is cut off and instantly cut off power supply when high voltage is experienced.

### MANUAL MODE (Failsafe)

Manual operation is a feature that enable only single power operation from the only available power source and also forces a transfer or re-transfer operation to the only that available power source. This fail save can only operate in manual mode only

#### **RE-TRANSFER**

Re-transfer is defined as a change of the load connection from the Generator or PHCN (Vise-versa).

#### **PHCN**

PHCN is the primary source (normal source, normal power source, or normal).

#### **GENERATOR**

generator is the secondary source (emergency source, emergency power source, emergency, standby, or backup source).

#### PHCN: Failed or Fails

PHCN is defined as "failed" when it is outside of its undervoltage/overvoltage (if applicable) set point ranges for the nominal voltage.

#### **GENERATOR: Failed or Fails**

Generator is defined as "failed" when it is outside of its under-voltage/overvoltage (if applicable) set point ranges for the nominal voltage setting for a time exceeding set seconds after the time delay expires.

#### **TRANSFER**

Transfer is defined as a change of the load connection from the PHCN to Generator power source, except when specifically used as "Transfer to Neutral".

#### TRANSFER TO NEUTRAL

Transfer to neutral is defined as when the load circuits are disconnected from both the PHCN and generator power sources.

#### UNCONNECTED

Unconnected is defined as when the input is not shorted by an external contactor or connection.

#### **FUNCTIONS/FEATURES/OPTIONS**

The primary function of S15 Controller is to accurately monitor power sources and provide the necessary intelligence to operate an ACS in an appropriate and timely manner. In addition, the S15 Controller provides programming through the device's switches, button and LED indicators to precisely show the parameter values.

#### **OPERATIONAL SIMPLICITY**

From installation to programming to usage, the S15 Controller was designed with operational simplicity in mind. Only one style needs to be considered, regardless of input/output requirements or system voltages. The S15 Controller provides the functionality of numerous other devices combined in one package. The user-friendly switches, button and LED indicators simplifies routine

operation, programming, data presentation, and setting adjustments.

#### STANDARD AND OPTIONAL FEATURES

A variety of programmable features are available with the S15 to meet a wide variety of application requirements. Individual features or feature combinations provide the intelligence required to tailor S15 to individual needs. The features are factory activated, depending upon customer requirements. The specific variable set points associated with standard and factory activated features are stored in nonvolatile memory. Activated feature set points are available for customer adjustment.

#### **HARDWARES**

The purpose of this section is to familiarize the reader with the S15 hardware.

#### FRONT (OPERATOR) PANEL:

The front panel, depending on the installation, is normally accessible from the outside of a panel or door. The S15 Controller front panel serves two primary functions: output and input.

- Alert the user to specific conditions/alarms.
- Program the S15.
- Operation of the S15.

INDICATOR LAMP: The indicator lamp shows the physical status of the S15, if PHCN/GENERATOR is available, if there is any fault and countdown timer ON/OFF status.

**S15 CONTROLLER:** This is the brain behind the ACS. it controls and monitors all operations and functions of the entire unit.

**CONTACTORS:** This is an electrically controlled giant switches, which make or breaks the power supply to the load/home. These contactor ratings tell the capacity of the ACS which ranges from 15 - 200A.

TRANSFORMER: The transformer (220vac/12vac, 300ma) provides power supply to the controller. Its major function is to provide the equivalent power supply voltage which is being monitored by the controller.

**ENCLOSUE:** the S15 is packaged in a metal enclosure, (IP65) which the size depends on the rating of the unit.

### **OPERATION**

#### ACS OPERATION SWITCHES AND ITS FUNCTIONS:

- Power switch.
- Auto/manual switch.
- PHCN/Generator switch.
- Generator ignition switch.
- Operational timer knob.
- Bypass mode.
- LED indication.

#### POWER SWITCH:

The S15 power switch should be ON, else the ACS will not function.

Note: once the power switch is ON the onboard PCB LED flashes every second.

#### **AUTO/MANUAL SWITCH:**

The auto/manual operation of the S15 can be selected depending on the operational requirement. If auto is selected the S15 will function automatically either in PHCN or Generator, depending on which is available, based on the priority.

The Automatic Mode of the S15 Controller provides for automatic transfer and re-transfers from PHCN/Generator as dictated by the features supplied and their programmed set point values. It provides a summary of the S15 Controller intelligence and supervisory circuits that constantly monitor the condition of all two power sources, thus providing the required intelligence for transfer operations. These circuits, for example, automatically initiate an immediate transfer of power when the power fails, or the voltage level drops below a preset value. Exactly what the S15 Controller will initiate in response to a given system condition depends upon the combination of standard and selected optional features.

Note: In manual operational mode, either PHCN or Generator switch can be operated or selected one at a time.

#### MANUAL PHCN:

The S15 auto/manual switch should be manual mode. Select PHCN with the PHCN/Generator switch, if the switches are correctly operated the S15 will power the load only on PHCN and other source will not be recognized.

#### MANUAL GENERATOR:

The S15 auto/manual switch should be manual mode. Select GEN with the PHCN/Generator switch, if the switches are correctly operated the S15 will power the load only on Generator and other source will not be recognized.

#### **GENERATOR STANDBY SWITCH (Generator ignition):**

Generator ignition should always be in the ON position before starting the generator. It can be used to stop the generator if it's running.

Note: To start the manual generator via start recoil, the generator standby switch should be in ON position always.

If the generator is switched OFF by the ACS unit either automatically or via the generator standby switch, wait for at least 1min before restarting the generator.

#### SET RUN TIMER

Runtime is a function of the S15, to enable the user to run the generator for some time duration, based on the set requirement. In this case you can run your generator without monitoring, and also helps manage gasoline more efficiently. The timer ranges from 1 - 9hrs.

To set the timer, position the timer knob at zero position and press the knob (this refresh the timer to zero).

Rotate the timer knob to the desired hours, the timer LED flashes corresponding to the hours value computed inside the S15. After the flashing, the LED blinks every 0.5sec till the countdown timer is completed and initiates the stop command to the generator.

To OFF the timer, press the timer knob once and the timer LED stops blinking.

**Note:** The timer will only function when generator is online.

#### **COSTORMER OUTPUT RELAY**

The output relays are meant for Customer Connections. The primary control outputs of the S15 are dry relay contacts.

#### S15 GENERATOR IGNITION RELAY:

The S15 comprises of only one relay to provide the generator ignition ON/OFF for manual generator, necessary to complete the electrical control function. The relay is rated DC rating is 3 A, 30 Vdc, 3 A, 250 Vac. An Auxiliary relay is provided with the ACS, if the generator is installed more than 20m away from the unit, see the drawing for proper connection.

Note: The auxiliary relay must be powered with the generator starter battery (6 - 12vdc).

#### **BYPASS MODE:**

The bypass mode disables the ACS completely. It's meant to act as an interlock between the manual changeover switch and the auto changeover switch. The bypass is available on the ACS for this reason, if there is a problem with the ACS, (extremely low or high voltage) which is not in range as per the setup parameter the ACS. In this case the existing manual changeover will be used to achieve this aim. Hence this will prevent the ACS from closing its contactors while the manual changeover is engaged, which might result to serious short circuit or damage to the ACS unit or personal injuries. When the, ACS is on bypass mode all LED starts blinking. If the manual changeover switch is equipped with auxiliary contacts, hence the bypass connection can be made.

Note: if the bypass is not connected, ensure to switch OFF the power switch before using the manual change over.

The bypass terminal has been internally linked inside the ACS unit, if the link is opened the ACS is disabled and goes into bypass mode.

#### **LED INDICATIONS**

PHCN LED INDICATOR: This LED blinks when PHCN is available and when the load is powered, it remains permanently ON.

GENERATOR LED INDICATOR: This LED blinks when Generator is available and when the load is powered, it remains permanently ON.

TIMER LED INDICATOR: This LED blinks every 0.5sec when countdown timer is ON.

FAULT LED INDICATOR: This LED flashes when fault occurs on the S15. The numbers of blinks are references to the fault number as per troubleshooting section.

#### S15 SETUP

#### START NORMAL PARAMETER SETUP FOR S15.

- Either PHCN/generator must be available.
- Power ON/OFF switch should be on OFF position.
- Generator ignition switch should be ON position.
- PHCN/Generator switch should be on PHCN position.
- Auto/manual switch should be on manual position.
- Press the timer knob for 15sec and wait till both PHCN/Generator indicators start blinking.

#### Note:

In setup mode, toggling the AUTO/MANULA switch moves the present parameter to the next. The parameter number is flashed by the either the PHCN, Generator or both LED light.

The timer knob (range value 1 - 9) is used to set the value for each parameter and the value is flashed by the timer LED.

After any setting is made against the parameter, toggle (ON/OFF) the AUTO/MANUAL switch once. (Fast flashing occurs on all LED indicators; it indicates the parameter setting has been accepted and automatically proceeds to the next parameter).

Any change of switch position will exit the setup mode.

All setup parameter will only be saved at the end of the setup.

If for any reason, just a single parameter is needed to be adjusted, set other parameters to zero till you reach the parameter intended to be adjusted. Proceed till the setup procedure is completed. At the end of the set up the S15 saves only the parameter that was not set at zero.

#### LOAD-FACTORY DEFAULT PARAMTERS FOR S15.

- Power ON/OFF switch should be on OFF position.
- Generator ignition switch should be ON position.
- PHCN/Generator switch should be on Generator position.
- Auto/manual switch should be on manual position.
- Press the timer knob for 30sec and wait till all indicators starts flashing.
- After loading the factory default parameters, the ACS -S200 restarts and ready for operation.

# NORMAL PARAMETER SETUP FOR S15.

After initiating the setup mode below is the programming steps.

	DESIGN LED FLASH INDICATION							
	PARAMETER	STANDAR		) I LASIT INDICAT	1014	OPTION (Timer knob, computes	DEFAULT	HELP
	TANAMETER	D				this values)	VALUE	11221
			PHCN	GENERATOR	FAULT			
	•			<u> </u>	PH	CN SETTINGS	•	
1	STANDARD VOLTAGE	Voltage	1	1	1	Range 1 – 5 (position 1 is 180vac, position 2 is 200vac, position 3 is 220vac, position 4 is 240vac, position 5 is 260vac.	220vac	The ACS is originally designed for 1phase 220vac operations.
2	PHCN OVER VOLTAGE	%	2	0	2	Range 1 – 3 (position 1 is 10%, position 2 is 20% & position 3 is 30%	20%	PHCN over voltage protection immediately cuts OFF power supply to the load if the voltage exceeds the settings.
3	PHCN OVER VOLTAGE RECOUVERY DELAY	Delay (Seconds).	3	0	3	Range 1 – 9 (position 1 is 10sec, position 2 is 20sec, position 3 is 30sec, position 4 is 40sec, position 5 is 50sec, position 6 is 60sec, position 7 is 70sec, position 8 is 80sec & position 9 is 90sec.	30sec	If over voltage is experienced, the S15 controller continuously checks the voltage as per the preset set delay, after which power is restored to the load.
4	PHCN UNDER VOLTAGE	%	4	0	4	Range 1 – 6 (position 1 is 10%, position 2 is 20%, position 3 is 30%, position 4 is 40%, position 5 is 50% & position 6 is 60%	50%	If under voltage is experienced, the S15 continuously checks the voltage as per the preset set delay (parameter 5), after which power is cut OFF to the load.
5	PHCN UNDER VOLTAGE CUTOFF DELAY	Delay (Seconds).	5	0	5	Range 1 – 9 (position 1 is 10sec, position 2 is 20sec, position 3 is 30sec, position 4 is 40sec, position 5 is 50sec, position 6 is 60sec, position 7 is 70sec, position 8 is 80sec & position 9 is 90sec.	30sec	If under voltage is experienced, the S15 controller continuously checks the voltage as per the preset set delay, after which power is cut OFF to the load.
6	PHCN AUTO DELAY	Delay (Seconds).	6	0	6	Range 1 – 9 (position 1 is 10sec, position 2 is 20sec, position 3 is 30sec, position 4 is 40sec, position 5 is 50sec, position 6 is 60sec, position 7 is 70sec, position 8 is 80sec & position 9 is 90sec.	10sec	In AUTO operation, If PHCN supply is available and OK, this delay is initiated and after it elapses the load is energized.
7	PHCN MANUAL DELAY	Delay (Seconds).	7	0	7	Range 1 – 9 (position 1 is 1sec, position 2 is 2sec, position 3 is 3sec, position 4 is 4sec, position 5 is 5sec, position 6 is 6sec, position 7 is 7sec, position 8 is 8sec & position 9 is 9sec.	5sec	In MANUAL operation, If PHCN supply is available and OK, this delay is initiated and after it elapses the load is energized.
			1	L	GENER	RATOR SETTINGS		1
8	GENERATOR OVER VOLTAGE	%	0	8	8	Range 1 – 3 (position 1 is 10%, position 2 is 20% & position 3 is 30%	20%	Generator over voltage protection immediately cuts OFF power supply to the load if the voltage exceeds the settings.
9	GENERATOR OVER VOLTAGE	Delay (Seconds).	0	9	9	Range 1 – 9 (position 1 is 10sec, position 2 is 20sec, position 3 is 30sec, position 4 is 40sec, position 5 is 50sec, position 6 is	30sec	If over voltage is experienced on Generator, the S15 controller continuously checks the voltage as

			1	·		•		,
	RECOUVERY DELAY					60sec, position 7 is 70sec, position 8 is 80sec & position 9 is 90sec.		per the preset set delay, after which power is restored to the load.
10	GENERATOR UNDER VOLTAGE	%	0	10	10	Range 1 – 6 (position 1 is 10%, position 2 is 20%, position 3 is 30%, position 4 is 40%, position 5 is 50% & position 6 is 60%	50%	If under voltage is experienced, the S15 continuously checks the voltage as per the preset set delay (parameter 5), after which power is cut OFF to the load.
11	GENERATOR UNDER VOLTAGE CUTOFF DELAY	Delay (Seconds).	0	11	11	Range 1 – 9 (position 1 is 10sec, position 2 is 20sec, position 3 is 30sec, position 4 is 40sec, position 5 is 50sec, position 6 is 60sec, position 7 is 70sec, position 8 is 80sec & position 9 is 90sec.	30sec	If under voltage is experienced, the S15 controller continuously checks the voltage as per the preset set delay, after which power is cut OFF to the load.
12	GENERATOR AUTO DELAY	Delay (Seconds).	0	12	12	Range 1 – 9 (position 1 is 10sec, position 2 is 20sec, position 3 is 30sec, position 4 is 40sec, position 5 is 50sec, position 6 is 60sec, position 7 is 70sec, position 8 is 80sec & position 9 is 90sec.	10sec	In AUTO operation, If Generator supply is available and OK, this delay is initiated and after it elapses the load is energized.
13	GENERATOR MANUAL DELAY	Delay (Seconds).	0	13	13	Range 1 – 9 (position 1 is 1sec, position 2 is 2sec, position 3 is 3sec, position 4 is 4sec, position 5 is 5sec, position 6 is 6sec, position 7 is 7sec, position 8 is 8sec & position 9 is 9sec.	5sec	In MANUAL operation, If Generator supply is available and OK, this delay is initiated and after it elapses the load is energized.
14	GENERATOR VOLATGE OUT OF RANGE	Delay (Seconds).	0	14	14	Range 1 – 9 (position 1 is 25sec, position 2 is 50sec, position 3 is 75sec, position 4 is 100sec, position 5 is 125sec, position 6 is 150sec, position 7 is 175sec, position 8 is 200sec & position 9 is 225sec.	10sec	If generator voltage is out of range as per the setting (parameter 8 & 10), after the preset delay S15 initiate a stop command to the generator.
15	PHCN AVAILABLE GENERATOR OFF DELAY	Delay (Seconds).	0	15	15	Range 1 – 9 (position 1 is 10sec, position 2 is 20sec, position 3 is 30sec, position 4 is 40sec, position 5 is 50sec, position 6 is 60sec, position 7 is 70sec, position 8 is 80sec & position 9 is 90sec.	15sec	In the case of when generator is online and PHCN is available, S15 transfers the power to PHCN and initiate a stop command to the generator after the delay elapses.
						BYPASS		
16	BYPASS DELAY	Delay (Seconds).	16	16	16	Range 1 – 9 (position 1 is 10sec, position 2 is 20sec, position 3 is 30sec, position 4 is 40sec, position 5 is 50sec, position 6 is 60sec, position 7 is 70sec, position 8 is 80sec & position 9 is 90sec.	30sec	If bypass interlock is connected to the manual change-over switch. If for any reason the manual changeover is operated \$15 immediately goes to standby mode, and if the manual changeover switch is put back to neutral position this delay is initiated and after the delay elapses, \$15 goes back to normal operation.
16	BYPASS DELAY	-	16	16		16	2 is 20sec, position 3 is 30sec, position 4 is 40sec, position 5 is 50sec, position 6 is 60sec, position 7 is 70sec, position 8 is	16 2 is 20sec, position 3 is 30sec, position 4 is 40sec, position 5 is 50sec, position 6 is 60sec, position 7 is 70sec, position 8 is

THIS SECTION DEALS WITH VOLTAGE CALIBRATION OF THE ACS UNIT. AND HAS TO BE PERFORMED WITH A MULTIMETER.

Procedure: use the digital multimeter to measure the actual voltage supply either PHCN or generator which ever is available on the ACS. Example if the voltage is 215vac, enter the below parameter accordingly.

- Parameter 17 = 2
- Parameter 18 = 1
- Parameter 19 = 5

			1	1		Range 1 – 4 (position 1 is 100v, position 2		
17	Actual voltage	value			17	is 200v, position 3 is 300v, position 4 is	2	
						400v.		

18	Actual voltage	value	1	1	18	Range 1 – 9 (position 1 is 10v, position 2 is 20v, position 3 is 30v, position 4 is 40v, position 5 is 50v, position 6 is 60v, position 7 is 70v, position 8 is 80v & position 9 is 90v.	2	
19	Actual voltage	value	1	1	19	Range 1 – 9 (position 1 is 1v, position 2 is 2v, position 3 is 3v, position 4 is 4v, position 5 is 5v, position 6 is 6v, position 7 is 7v, position 8 is 8v & position 9 is 9v.	1	
20	BYPASS ENABLE/DISAB LE	SELECT	20	20	0	Range 1 – 2 (position 1 is ENABLE BYPASS, position 2 is DISABLE BYPASS)	2	

terminals, temperature checks can be carried out on the unit periodically.

# **TROUBLESHOOTING AND MAINTENANCE**

**LEVEL OF REPAIR:** This manual is written with the assumption that only ACS troubleshooting will be performed. If the cause of malfunction is traced to an S15 controller, the unit should be replaced with a new unit. The malfunctioning unit should then be returned to Accretive technology for factory repairs.

MAINTENANCE AND CARE: The S15 is designed to be a selfcontained and almost maintenance-free unit. The printed circuit boards are calibrated and conformally coated at the factory. They are intended for service by factory-trained personnel only, cleaning of the panel, tightening of cable

S/N	No's OF LED FAULT LED		PROBABLE CAUSES AND SOLUTIONS
	FLASING	STATUS	
1	1	WARNING! PHCN VOLTAGE LOW	Check PHCN voltage if lower than the low voltage cut-off set point. Wait till the voltage is normal or in the range of the acceptable voltage by the S15. If voltage is ok the S15 will reset automatically. If the voltage remains low, check with PHCN for further assistance on voltage problems.
2	2	WARNING! PHCN VOLTAGE HIGH	Check PHCN voltage if higher than the high voltage cut-off set point. Wait till the voltage is normal or in the range of the acceptable voltage by the S15. If voltage is ok the S15 will reset automatically according to the high voltage recovery delay. If

			the voltage remains high, check with PHCN for further assistance on voltage problems.
3	3	WARNING! GENERATOR VOLTAGE LOW	Check generator output voltage if lower than the low voltage cut-off set point.  Wait till the voltage is normal or in the range of the acceptable voltage by the S15.  If voltage is ok the S15 will reset automatically. If the voltage remains low, check with local generator technician for further assistance on voltage problems with the generator.
4	4	WARNING! GENERATOR VOLTAGE HIGH	Check generator voltage if higher than the high voltage cut-off set point. Wait till the voltage is normal or in the range of the acceptable voltage by the S15. If voltage is ok the S15 will reset automatically according to the high voltage recovery delay. If the voltage remains high, check with local generator technician for further assistance on voltage problems with the generator.
5	5	AUTO GENERATOR FAIL TO STOP	Check generator ignition relay contact, check generator ignition cable if ok. Check for loose connection in the S15 terminal connector check for loose connection in the generator start/stop command; check the ignition cable is ok. Check the ignition switch and cable if defective replace defective parts.
6	0	S15 NOT FUNCTIONAL	Check the onboard PCB LED if flashing when power switch is ON. If not check the power button and cables if connected check all switched if ok, else replace defective parts.

#### **CONTROL AND POWER CONNECTIONS INSTALLING S15**

- ACS is rated 15, depending on the rating purchased.
- Install the S15 in a well-ventilated area.
- Use the appropriate cable size for the power supplies and output supplies.
- For the control connections, use 1.5sqmm cable if the distance to the generator ignition remote signal is less than 15 meters. Use 2.5sqmm fir greater than 15 meters.
- Follow the below control wiring and ensure the control cables are connected appropriately. This connection is meant for only the panel terminal as shown below.
- Terminal 7, 8 & 9 will be connected to generator ignition.
- Terminal 10 & 11 will be connected to bypass interlock if available on the manual ATS. Else jumper to made to disable it.
- Terminal 1 & 2 will be connected to live and neutral PHCN input supply via 16A, 2 Pole MCB.
- Terminal 3 & 4 will be connected to the load.
- Terminal 5 & 6 will be connected to live and neutral generator input supply via 16A, 2 Pole MCB.

Note: if the generator is installed more than 20m away from the S15, hence use the auxiliary relay.

#### **INSTALLING THE AUXILIARY RELAY**

- Connect the Ignition terminal to the S15 generator ignition switch.
- Connect the command terminal to the S15 ignition terminal 1 & 2 or 2 & 3.
- Connect the battery terminal to the generator battery 12v.
- Note: ensure the battery polarity is correctly connected.

		S15 CABLE TERMNIANTION	DIN RAIL CONNECTOR
	P1	PHCN TRANSFORMER PRIMANRY 220V	Internal
	P2	PHCN TRANSFORMER PRIMANRY 220V	Internal
NEPA TF	<b>S1</b>	PHCN TRANSFORMER PRIMANRY 220V	Internal
	S2	PHCN TRANSFORMER PRIMANRY 220V	Internal
	P1	GEN TRANSFORMER PRIMANRY 220V	Internal
	P2	GEN TRANSFORMER PRIMANRY 220V	Internal
GEN TF	S1	GEN TRANSFORMER PRIMANRY 220V	Internal
	S2	GEN TRANSFORMER PRIMANRY 220V	Internal
	NO	IGNITION NORMALLY OPEN	Terminal 7
GEN IGN	C	IGNITION NORMALLY OPEN	Terminal 8
GLIN IGIN	NC	IGNITION COMMON	Terminal 9
BYPASS	1		Terminal 10
DIPASS	2		Terminal 11
	1	POWER ON/OFF SWITCH	Internal
	2	AUTO/MANUAL SWITCH	Internal
	3	PHCN/GEN SWITCH	Internal
DIGITAL I/O	4	GEN IGNITION ON/OFF	Internal
-	5	FREE	
	6	FREE	
	7	FREE	
	+	POSITIVE	Internal
	1	PHCN INDICATOR	Internal
	2	GEN INDICATOR	Internal
INDICATOR	3	TIMER INDICATOR	Internal
	4	FAULT INDICATOR	Internal
	GND		
	CLK	CLK	Internal
	DT	DT	Internal
ENCODER	SW	SW	Internal
LINCODER	+	+	Internal
	-		Internal
DUCN INDUIT	LIVE		Terminal 1
PHCN INPUT	NUETRAL		Terminal 2

ATC INDUIT	LIVE	Terminal 3
ATS INPUT	NUETRAL	Terminal 4
GEN INPUT	LIVE	Terminal 5
	NUETRAL	Terminal 6



